

Blue Chip 2 BB - Mono

... if you expect efficiency of more than 18 %

- usage of **high quality wafer material enables superior product quality**
- **no LID - light induced degradation** due to high bulk resistivity wafer material
- **HAST*** (Highly accelerated stress test) on cell-level guarantees **low cell degradation** resulting in stable power output over **full module lifecycle**
- **low thermal coefficients** ensure high power output in operation
- **high shunt resistance** reduces likelihood of hot spot induced module delamination

156 mm monocrystalline silicium		Storage conditions
Dimensions	156 x 156 mm (± 0.5 mm) pseudo-square (200 mm ± 1.5 mm diagonale)	dust free, heat-sealed and at room temperatures with low humidity
Thickness	180 µm (±30 µm) Silicium without metalization	Recommendations for processing maximum of 24 cells per bypass-diode tin-coated copper strings with SnPbAg-coating; 1.5 - 1.8 mm x 0.20
Frontside	textured, silicium nitride anti-reflection coating	
Front contacts (-)	2 mm Busbar (Silver)	
Rear contacts (+)	4 mm Busbar (Silver), closed aluminium BSF, 3.5 mm solderable width	
Dark reverse current	$I_{rev} \leq 1 \text{ A @ } -12 \text{ V}$	

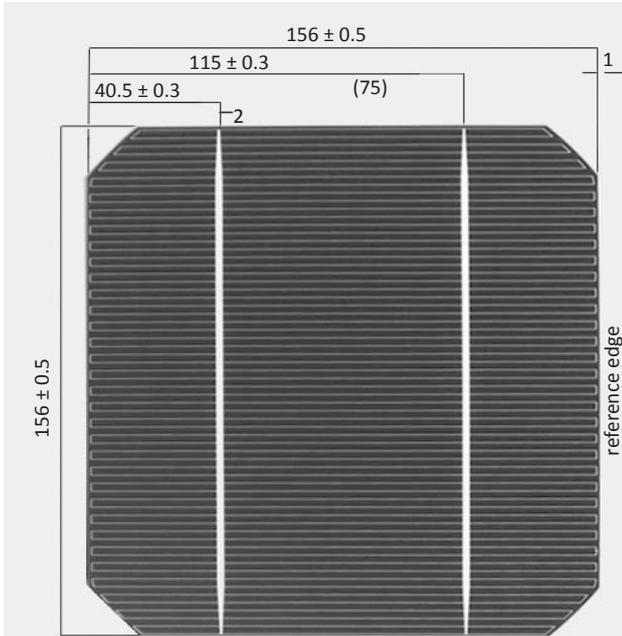
Production and quality control	Packaging	Intensity Dependence															
consistent gentle handling, from the start of production to final packaging 100 % check of parallel resistance and reverse current 100 % check of optical errors 100 % electric classification of solar cells in accordance with IEC 60904-1, class A solar simulation in accordance with IEC 60904-9 regular calibration against Fraunhofer ISE	sorted by power and quality in boxes of 100 pieces as smallest unit recyclable styrofoam packaging with anti-vibration layer notification of product information by data label packaging is ready for digital incoming inspection by using bar code reader vacuum-packed	<table border="1"> <thead> <tr> <th>Intensity W/m²</th> <th>U_{mpp}</th> <th>I_{mpp}</th> </tr> </thead> <tbody> <tr> <td>1000</td> <td>1.000</td> <td>1.0</td> </tr> <tr> <td>800</td> <td>0.995</td> <td>0.8</td> </tr> <tr> <td>500</td> <td>0.983</td> <td>0.5</td> </tr> <tr> <td>200</td> <td>0.936</td> <td>0.2</td> </tr> </tbody> </table>	Intensity W/m ²	U _{mpp}	I _{mpp}	1000	1.000	1.0	800	0.995	0.8	500	0.983	0.5	200	0.936	0.2
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Table 1: Determination of the intensity dependance

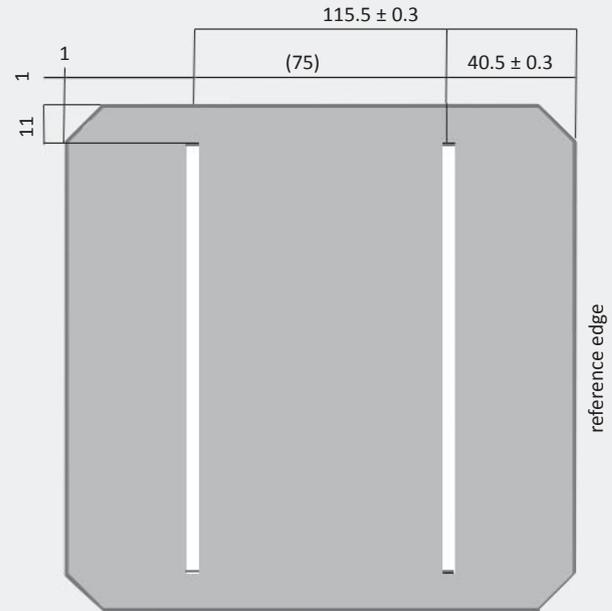
TOGETHER INTO THE FUTURE
 • High-Efficiency made in Austria



Cross section of solar cell

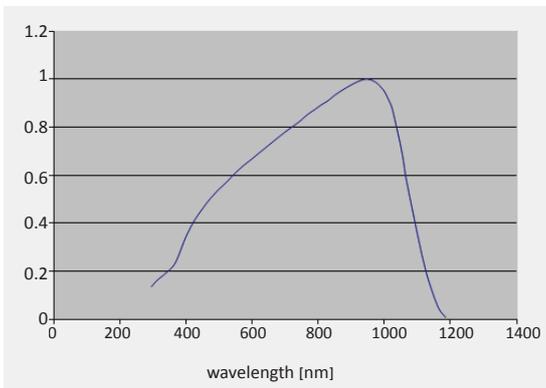


Drawing 1: Frontside



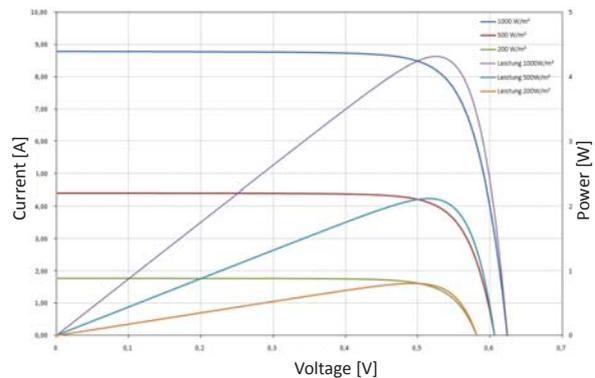
Drawing 2: Backside

Spectral response (SR)



Drawing 3: spectral response of our monocrystalline solar cells

IV-Curve



Drawing 4: IV-Curve of our cell with 4.31 W

Electrical properties at STC

Powerclass P _{mpp} ** [W]	Efficiency [%]	V _{mpp} ** [V]	I _{mpp} ** [A]	V _{oc} ** [V]	I _{sc} ** [A]
4.38	18,3	0,525	8,343	0,633	8,902
4.32	18.1	0.522	8.276	0.621	8.710
4.26	17.8	0.520	8.193	0.618	8.679
4.20	17.6	0.519	8.093	0.615	8.634

Tk I_{sc} [mA / K]: 3.67 • Tk V_{oc} [mV / K]: - 2.08 • Tk P_{mpp} [mW / K]: - 17.70 • Tk Eta [% / K]: - 0.07 • Tk FF [% / K]: - 0.1

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All electrical parameter are means from manufacturing data, July 2011

The data bear on a reference cell which is calibrated at Fraunhofer ISE in Freiburg. The adjustment of the measurement system results on the specified current from Fraunhofer ISE.

All electrical data measured under standard test conditions (STC): 1 000 W/m², 25 °C, AM 1.5,P: ±1.5 % rel.

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HAST - High Accelerated Stress Test is a very effective test procedure to the quality control of our solar cells.